



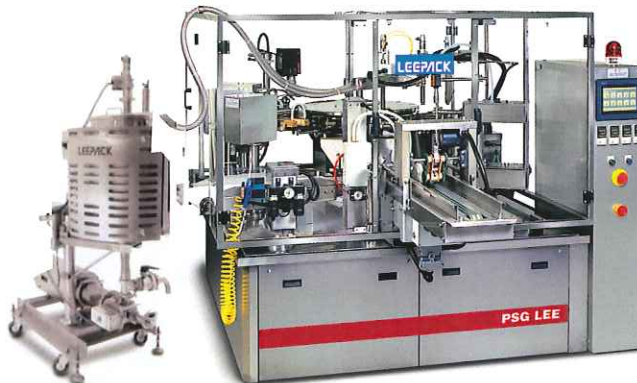
**PSG LEE RP-8T-12VF Rotary Vacuum Fill
Closing Retort Pouch Machine**



PSG LEE RP-189T



PSG LEE RP-168T-DUPLEX



PSG LEE Liquid Fill-Seal Machine



**PSG LEE RP-1470-11-WD
Fill-seal Machine**



**PSG LEE
Side Gusset
Machine**

PSG LEE

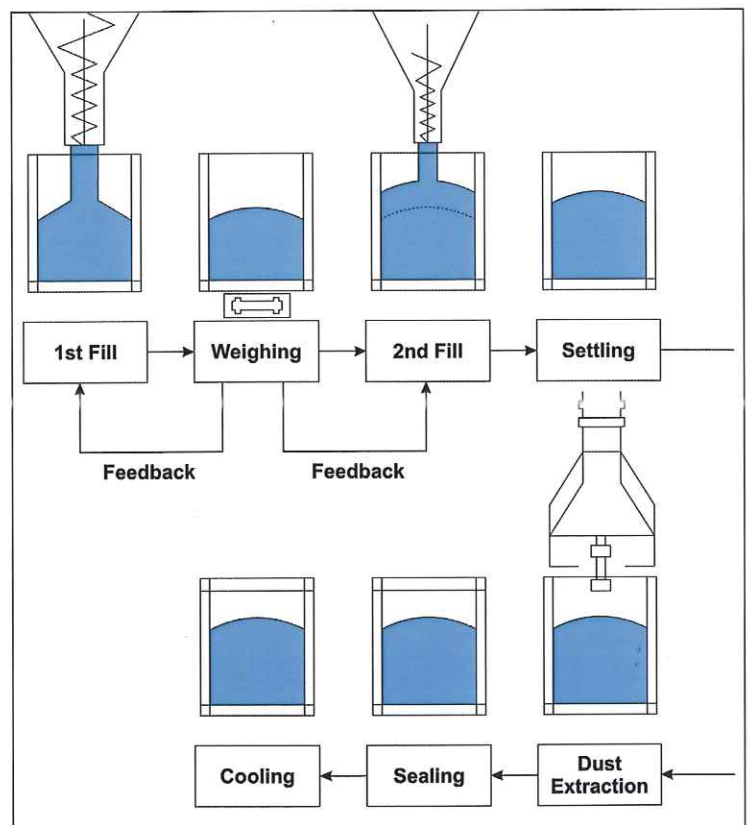
by **LEEPACK**

FILL-SEAL MACHINERY



Model	# of Stations	Speed* (ppm)	Pouch Width	Pouch Length
RP-6T-30	6 (Simplex)	30-50	6.3-11.8in 160-300mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-6T-36	6 (Simplex)	20-30	7.9-14.2in 200-360mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-8TZ-24	8 (Simplex)	30-50	3.9-9.4in 100-240mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-8T-30-Z	8 (Simplex)	30-50	6.3-12in 160-304mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-8T34	8 (Simplex)	20-30	5.9-13.4in 150-340mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-8TW-11	8 (Duplex)	50-90	3.1-4.3in 80-110mm	~ 13.8in ~ 350mm
RP-8TW-14	8 (Duplex)	50-90	3.9-5.5in 100-140mm	~ 13.8in ~ 350mm
RP-8TW-16	8 (Duplex)	50-90	5.1-6.3in 130-160mm	~ 13.8in ~ 350mm
RP-10T	10 (Simplex)	30-50	3.9-9.4in 100-240mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-10TS	10 (Simplex)	30-50	3.9-9.4in 100-240mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-10TM	10 (Simplex)	20-30	3.9-9.4in 100-240mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-147D-24-Z	7 Dual	60-90	3.9-9.4in 100-240mm	~ 13.8in ~ 350mm
RP-126DZ	8 Dual	60-90	6-12in 152.4-304.8mm	~ 13.8in (~ 16.7in opt.) ~ 350mm (~ 425mm opt.)
RP-168D-16	8 Dual	60-90	3.9-6.3in 100-160mm	~ 13.8in ~ 350mm
RP-168D-20	8 Dual	60-90	3.9-7.9in 100-200mm	~ 13.8in ~ 350mm
RP-99-15 WD	9 Duplex	60-90	3.9-5.9in 100-150mm	~ 5.9-11.8in ~ 150-300mm
RP-147Q-11	7 Quadruple	120-180	3.1-4.3in 80-110mm	~ 13.8in ~ 350mm

* Speed may vary with product characteristics, pouches or other operation condition



Fill-Seal Operational Procedure For PSG LEE Machine

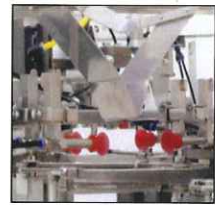
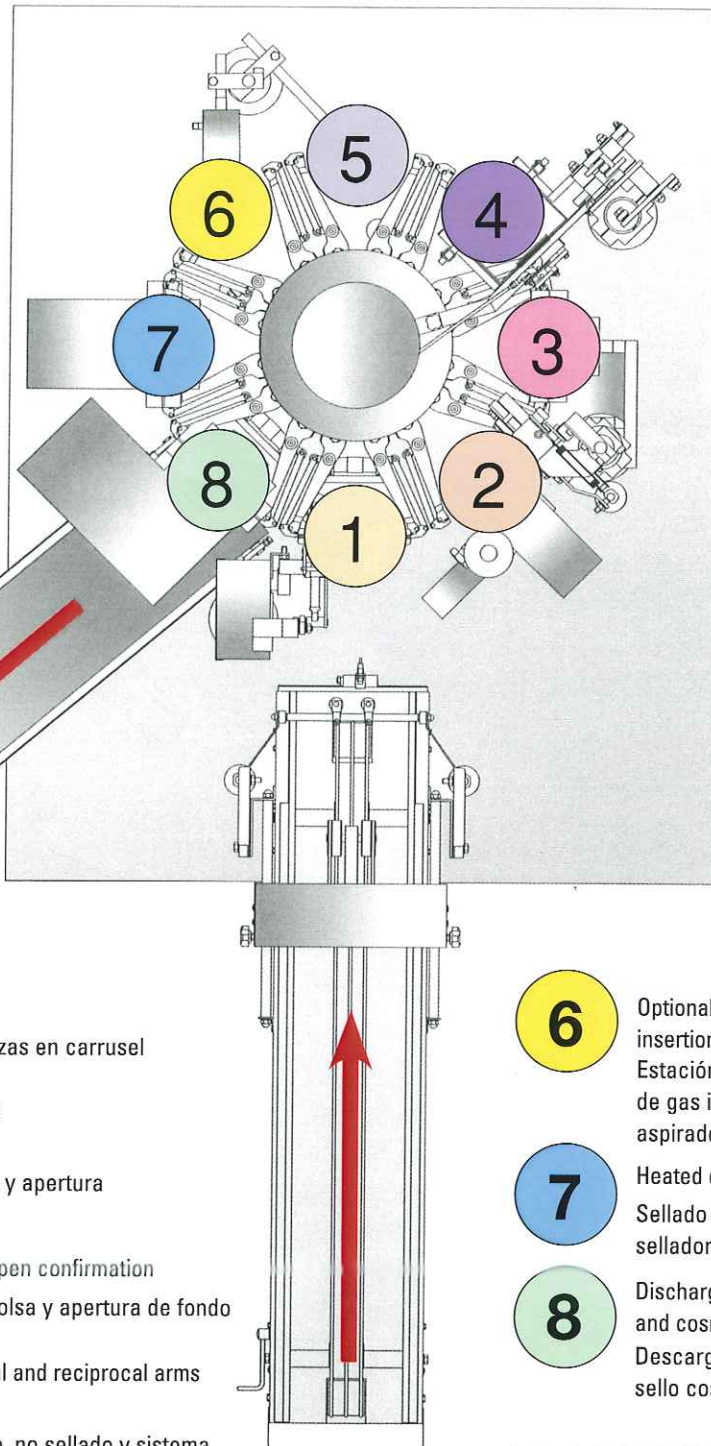
Sistema Operativo Maquina PSG LEE Para Bolsa Preformada



Control cabinet –
wipe down



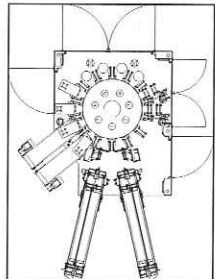
Control cabinet –
wash down



Reciprocal arms,
walking fingers



Top seal dust removal



Duplex operation

1

Pouch placed in grippers
Bolsa es transferida a mordazas en carrusel

2

Date coder and pouch top and
Zipper opening
Impresora. Apertura de bolsa y apertura
de Zipper

3

Top open and bottom gusset open confirmation
Verificación de apertura de bolsa y apertura de fondo

4

No pouch, no fill, no seal signal and reciprocal arms
collect pouch
No bolsa presente, no llenado, no sellado y sistema
de recirculación de bolsa

5

Filling station with product settler
Estación de llenado con vibrador para asentamiento
de producto

6

Optional fill station or gas flush, coupon
insertion or dust removal
Estación opcional de llenado o inserción
de gas inerte o insertado de cupón o
aspirador de polvo

7

Heated or ultrasonic top seal
Sellado superior mediante barras
selladoras o ultrasonido

8

Discharge with cool station for hermetic
and cosmetic seal
Descarga con estación de enfriado o
sello cosmético

PSG LEE MACHINE FEATURES

- Central lubrication
- Human-machine interface color touchscreen with alarms & settings
- Warning stack lighting
- No fill – pouch return system
- Simplex – Duplex – Quadro™
- Slider and press-to-close zipper
- Corner spout fitment pouches